Cardinal Stock and Custom Coatings

The color selection represents a variety of the powder coatings. Cardinal has as stock items in our warehouses across the United States. It is important to note that a large part of our business is custom formulation of powder and liquid coatings to specific criteria. If you cannot find the exact coating you would like, then please let us know. We would be delighted to build a product around your application. Some projects require only a small amount of custom powder. To address this need, Cardinal developed a unique service called Cardinal Xpress to manufacture 50-pound batches of handcrafted, custom-designed powder. Cardinal Xpress powder can range from a full gloss to a 20% gloss system. Cardinal can also manufacture two gloss levels of fine texture in a custom color. We use exterior-durable, TGIC Polyester Polyamid formula that have proven to be some of the best powder to apply. Cardinal Xpress has a simple pricing structure to facilitate quick quotes and quick service. There simply is no reason to compromise your finish. Cardinal offers a full line of coatings to touch-up blemishes on powder-coated products. Touch-up coatings come in aerosol cans containing either nitrocellulose lacquer or acrylic enamel. The acrylic enamel is available in 6-packs of stock Cardinal colors. All achievable colors can be mixed and matched. Most of the multicolored powders do not have a touch-up available. Cardinal offers a small touch-up bottle with a brush in the cap for quick cover up. For projects that require the durability of powder, but cannot withstand a high baking temperature, we suggest a liquid polyurethane paint. Liquid coatings can be made to match powder-coated surfaces.

Important notes about our stock coatings:

- Exterior powder starts with a T, C or P. 
- Metallic exterior powders (T353-GR06, etc.) require a clear coat for exterior durability due to the effects of weathering on the aluminum flakes used to create the metallic appearance. 
- H and E powders are not suitable for exterior use if you need color and gloss stability. 
- Each powder has some special characteristics we would like to share with you. Please contact your local Cardinal Technical Representative for specific information before you start a new project.

- If your preferred finish is not shown, then contact us. Many of Cardinal’s coatings are customized for special applications and not shown here.

There are only a few of the color possibilities from Cardinal Xpress accurately match any sample color that you provide. Therefore, the closest color to the one you are looking for is the closest color to the closest color you can find. This color selection represents a variety of the colors appearing on this color guide, or can be custom matched to your specifications.

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If a clear topcoat finish is preferred:

- 90% Gloss Clear TGIC Polyester
- 20% Gloss Clear TGIC Polyester
- Semi-Gloss Texture Clear TGIC Polyester
- Low-Gloss Smooth Clear Polyurethane

The samples on this card are representative only and vary slightly from actual gloss, color and texture.